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646.9703
Job Sheet 168264



Part No: 646.9703

Job Qty: 1 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/16/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D2 IPP REV:A NEW ISSUE 16-03-07 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/15/17	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs		11/15/17	0.00	0.00	Packaging1		
120	Small Fab	1 pcs		11/16/17	0.00	0.33	Small Fab		
130	QC	1 pcs		11/16/17	0.00	0.00	QC5		
140	Packaging	1 pcs		11/16/17	0.00	0.00	Packaging3		
150	QC21-SA	1 Ea		11/16/17	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note .
Descriptions: 140 - ***IDENTIFY AS PER IAW MPP-120***

DAS
21
9-09

JAN 12 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	601.1541 FM138333-3	6	0	0	0
	601.2764 FM138336-9	12	0	0	0
	646.9711 5003049	2	106	0	0
	646.9713 F154804	1	3	0	0
	MS27039-08-19 5006968	6	805	0	0

Part Specifications

Specifications could not be found.

Plex 11/14/17 7:28 AM dart.boucher.sylvie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unappr ☐		DEPARTMENT/PROCESS Water Jet ☐ Engineering ☐ Prod. Eng. Coord. ☐ Quality ☐ /Store/Packaging ☐ Other ☐ Supplier ☐	
Date : _____		Step #: _____		 S031203 Cutter Sub Assembly 646.9703 Start up operation Change No: _____ Revision: _____ PART NO: _____	
Description Work Order De: _____		MRB (QSI042) Approval			
Mfg Date: 01/11/18 Job No: 168264		Completed By			
		Lead hand / Supervisor Approval Verification			
				QC / QA Coordinator Approval	

Root Cause			CATEGORY		
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pre ☐ Beno ☐ Centre ☐ Cracks ☐ Crimp/Kink, ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: 646.9711 Revision: Blade														
190	QC21-SA	S003049	168264	0 Ea	0	S003049	Start Up Stores/Pkg-2	Bin	Stock	10/27/2017				
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: 646.9713 Revision: Body														
190	QC21-SA	S031198	168264	0 Ea	0	154804	Start Up Stores/Pkg-2		Stock	1/11/2018	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: MS21042L08 Revision: Nut														
100	Receive Ea	S031195	168264	0 Ea	0	M138333-3	Start Up Stores/Pkg-2		Stock	1/11/2018	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: MS27039-08-19 Revision: Screw														
100	Receive Ea	S031200	168264	0 Ea	0	m138621	Start Up Stores/Pkg-2		Stock	1/11/2018	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: NAS1149FN832P Revision: Washer														
100	Receive Ea	S031196	168264	0 Ea	0	M138336	Start Up Stores/Pkg-2		Stock	1/11/2018	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		5		0	0									